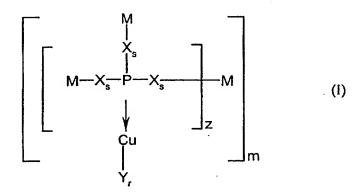
## **Patent Claims**

1. Process for the production of aminodiphenylamines comprising the steps of reacting nitrohalogenated benzenes with anilines in the presence of a base and a catalyst, wherein the catalyst is copper-phosphorus complexes of the general formula

wherein



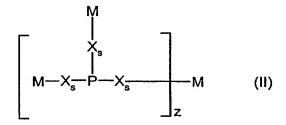
- X may be identical or different and denotes O, NH, S or  $C_nH_{2n}$ , with the proviso that n may be arbitrarily chosen for each X and denotes 0, 1, 2 or 3,
- M may be identical or different and denotes C<sub>6</sub>-C<sub>18</sub>-aryl, C<sub>1</sub>-C<sub>19</sub>-alkyl, C<sub>7</sub>-C<sub>19</sub>-aralkyl or denotes heteroaryl with 1 to 3 heteroatoms and 6 to 19 C atoms, wherein two or more radicals M may arbitrarily be bridged by a covalent bridge or by an alkylidene bridge containing 1 to 4 carbon atoms,
- Y denotes halogen or a trifluoroacetyl, trifluoromethanesulfonyl, nonafluorobutanesulfonyl, cyanide, acetyl, an optionally

fluorinated acetylacetonyl, a nitrate, arylsulfonyl, oxinate, phosphate, carbonate or tetrafluoroborate radical,

- z denotes 1, 2 or 3,
- m denotes integers from 1 to 6,
- r denotes 0, 1 or 2, and
- s denotes 0 or 1,

wherein intermediately formed nitrodiphenylamines are hydrogenated.

2. The process according to Claim 1, wherein the copper-phosphorus complexes are prepared by reacting phosphorous compounds of the compounds of the formula (II)

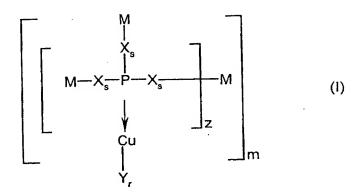


with copper compounds of the formula (III)

wherein M, X, Y, s, z and r have the meanings as formula (I).

3. The process according to Claim 2, wherein formula (I) is a copperphosphine complex, a copper-phosphonite complex or a copper-phosphite complex.

- 4. The process according to Claim 1, wherein the nitrohalogenated benzenes are selected from the group consisting of 4-nitro-2-methylchlorobenzene, 4-nitro-3-methylfluorobenzene, 4-nitrochlorobenzene, 3-nitro-chlorobenzene or 2-nitrochlorobenzene, 4-nitrochlorobenzene, 4-nitrophenyl-trifluoromethanesulfonic acid ester, 4-nitrophenylnonafluorobutanesulfonic acid ester, 4-nitrophenyl carbamate and 4-nitrophenyltrifluoromethylsulfonic acid ester.
- 5. The process according to Claim 1, wherein the aniline is a o-, m- or p-substituted aniline.
- 6. The process according to Claim 5, wherein the substituted aniline is selected from the group consisting of vinylaniline, 4-tert.-butylaniline, panisidine, o-anisidine, o-toluidine, p-toluidine, anthranilic acid methyl ester, o-aminobenzonitrile, p-aminobenzonitrile and 4-ethylaniline.
- 7. The process according to Claim 1, wherein the base is selected from the group consisting of alkali metal, alkaline earth metal carbonate, alcoholate, phosphate, fluoride, hydroxide and mixture thereof.
- 8. The process according to Claim 7, wherein the base is selected from the group consisting of potassium carbonate, sodium carbonate, caesium carbonate, caesium hydrogen carbonate, sodium methanolate, potassium tert.-butylate, potassium amylate, caesium fluoride, potassium phosphate and barium hydroxide.
- 9. Process for the production of nitrodiphenylamines by reacting nitrohalogenated benzenes with aniline in the presence of a base and a copperphosphorus complex of the general formula (I)



## wherein

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may be identical or different and denotes C<sub>6</sub>-C<sub>18</sub>-aryl, C<sub>1</sub>-C<sub>19</sub>-alkyl, C<sub>7</sub>-C<sub>19</sub>-aralkyl or denotes heteroaryl with 1 to 3 heteroatoms and 6 to 19 C atoms, wherein two or more radicals M may arbitrarily be bridged by a covalent bridge or by an alkylidene bridge containing 1 to 4 carbon atoms,

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- z denotes 1, 2 or 3,
- m denotes integers from 1 to 6,
- r denotes 0, 1 or 2, and
- s denotes 0 or 1.